Registered: June 10, 2014 Revised: June 06, 2017 Revised: September 15,2020

MF-P021			
MF-P021 Hydraulic Press		Product scope	Fine Blanking Press FBIN Series
Mori Iron Works Co., Ltd.		Certified model	FBIN650-FDB
Nov., 2013		Reference model	FB650-FDEBH
Evaluation items	Evaluation criteria	Evaluation results and/or remarks	
(1) Essential requirement			
Reduction ratio	Reduce more than 15%	28%	
		Based on JFMA standard	
nt			
Reduction ratio	Reduce more than 15%	32%	
Vibration on loaded operation	3% or more reduction	Х	
Safety standard	Applicable set standard	х	
More than 3 items			3 items
Name of function/device	Summary of environmental load reduction Prevention or oil degradation from avoiding excessive heat in changing motor rotation speed according to load		
Inverter motor			
Off-line filter	Prevention of oil degradation by adding the off-line filter in cooler line		
Maintenance	Improvement in maintenance time by changing the pump suction filter to external type		
3 items or more	3 items		
	Nov., 20 Evaluation items Reduction ratio tt Reduction ratio Vibration on loaded operation Safety standard More than 3 Name of function/device Inverter motor Off-line filter Maintenance	Reduction ratio Reduction ratio Reduce more than 15% Reduce more than 15% Vibration on loaded operation Safety standard More than 3 items Name of function/device Inverter motor Off-line filter Maintenance Reduce more than 25% Applicable set standard Prevention of heat in changload Prevention of in cooler line Improvement pump suction	Nov., 2013 Evaluation items Evaluation criteria Reduce more than 15% Reduce more than 15% Vibration on loaded operation Safety standard More than 3 items Name of function/device Inverter motor Off-line filter Maintenance Reference model Reference model Evaluation Applicable set standard Applicable set standard Summary of environ of function/device Prevention of oil degradate in cooler line Improvement in maintenal pump suction filter to external pump suction filter for external pump suction